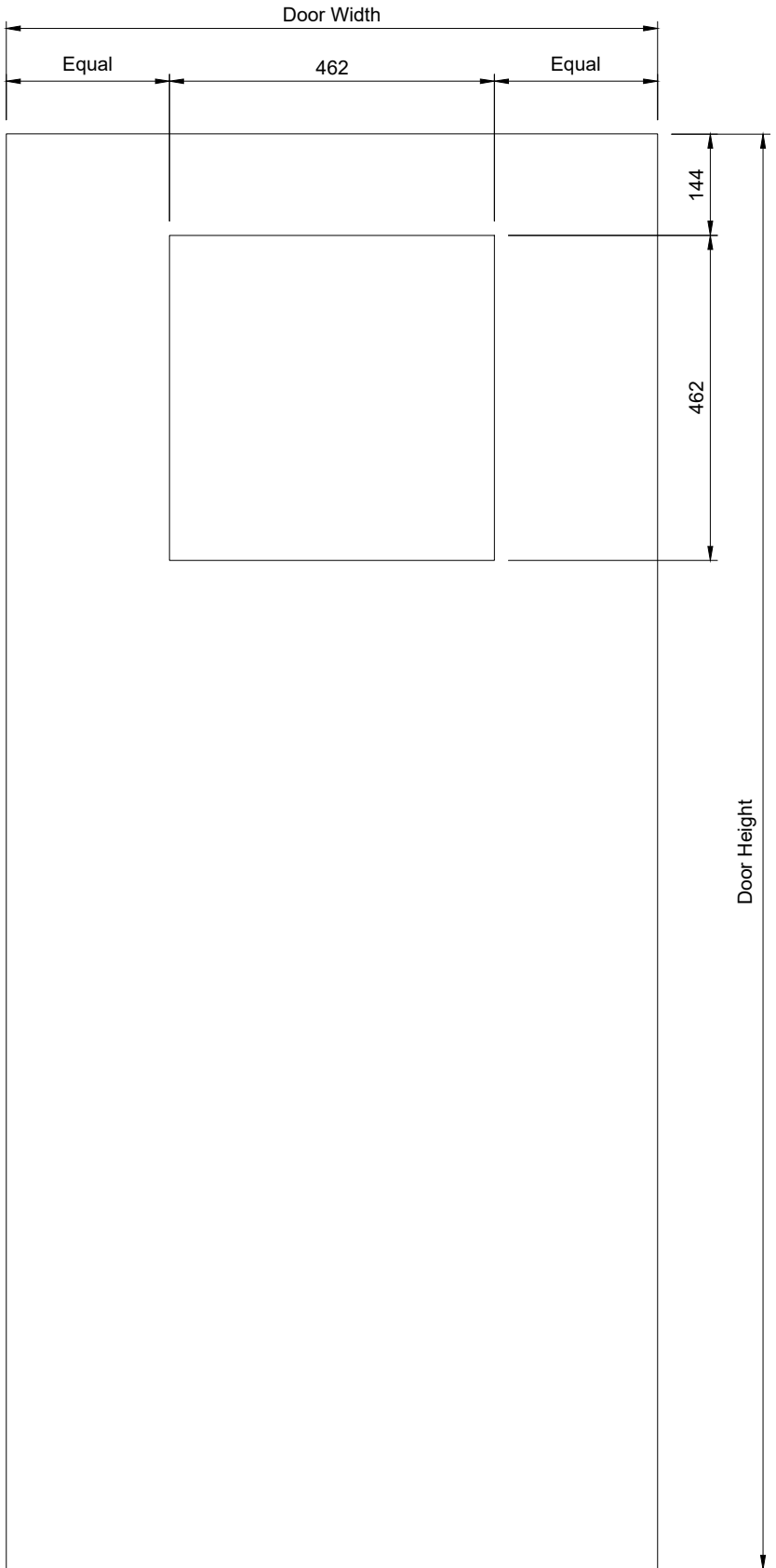




Please Note:-

Size Given Is The **MACHINED** Aperture  
Size In The Door

On FD30 & FD60 Doors The Machined  
Aperture Is Lined With 6mm Hardwood.  
The Machined Aperture Is Reduced By  
12mm In Width & Height

The Visible Glass Area Is Reduced By  
50mm In Width & Height Due To The  
Bead Thickness

| Fire<br>Rating | Glass      | Glazing System |
|----------------|------------|----------------|
| FD30/30        | Pyrobel 16 | DP15664        |
| FD60/60        | Pyrobel 25 | DP15533        |

|                   | Width | Height |
|-------------------|-------|--------|
| Machined Aperture | 462   | 462    |
| Lined Aperture    | 450   | 450    |
| Glass             | 445   | 443    |

Do Not Scale. If In Doubt Ask!

Description: **Doorpac Standard Aperture - 1G - 450 x 450mm - 150mm Top Margin & Equal Side Margins - FD30/30 & FD60/60 Machining**

|                          |                              |                             |                |                                                                                                                                          |
|--------------------------|------------------------------|-----------------------------|----------------|------------------------------------------------------------------------------------------------------------------------------------------|
| Drawn By: <b>O BOOY</b>  | Approved: <b>Approved</b>    | Date: <b>27/01/2026</b>     | Drawing No:    | <br>Unit 6, Ranskill Court,<br>Sheffield,<br>S9 5FZ |
| Size: <b>1981/2040mm</b> | Tolerance: <b>+/- 0.25mm</b> | Fire Rating: <b>FD30/30</b> | <b>DP21392</b> |                                                                                                                                          |
| Job No:                  | © Doorpac Ltd                | <b>FD60/60</b>              | <b>Rev 03</b>  |                                                                                                                                          |